

H

G

F

E

D

C

B

A

H

G

F

E

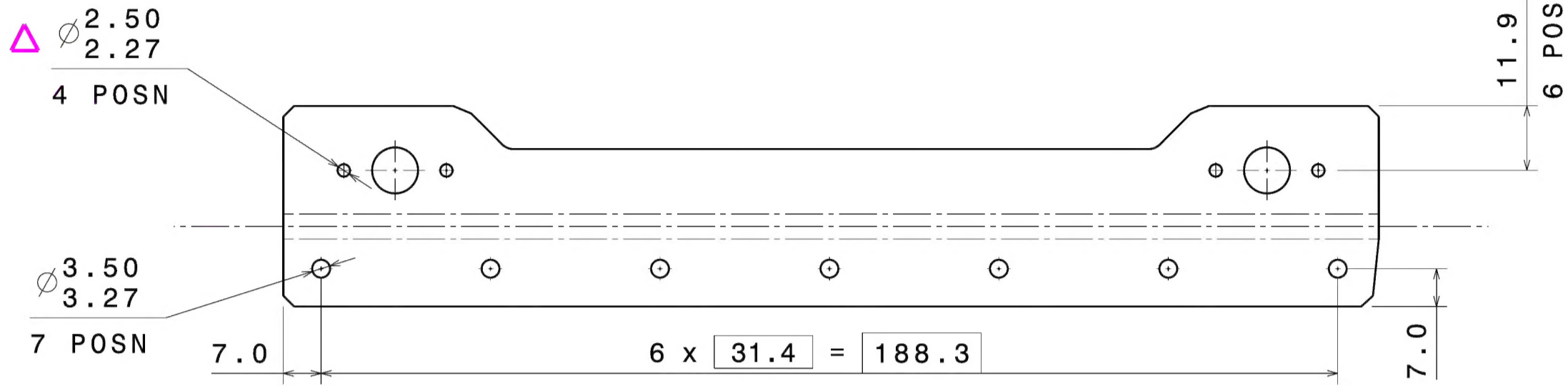
D

C

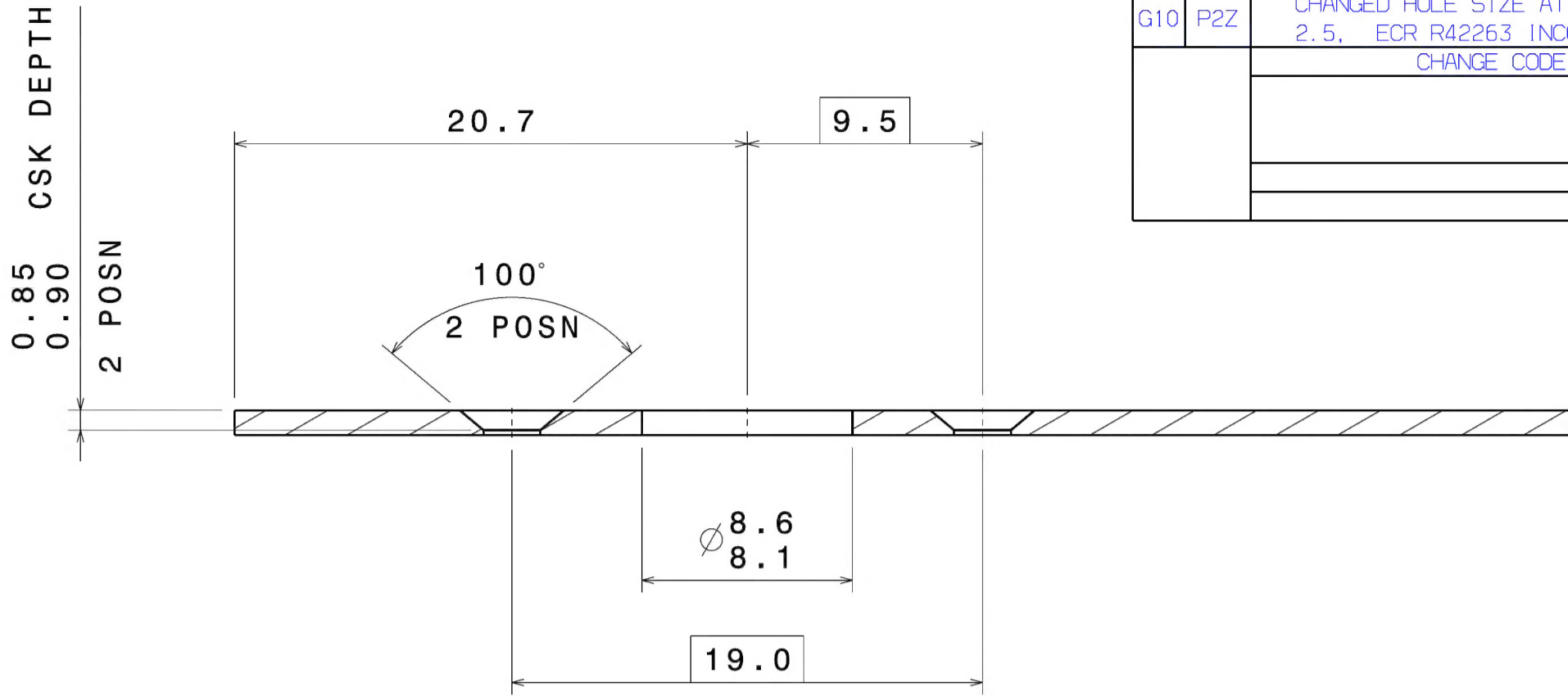
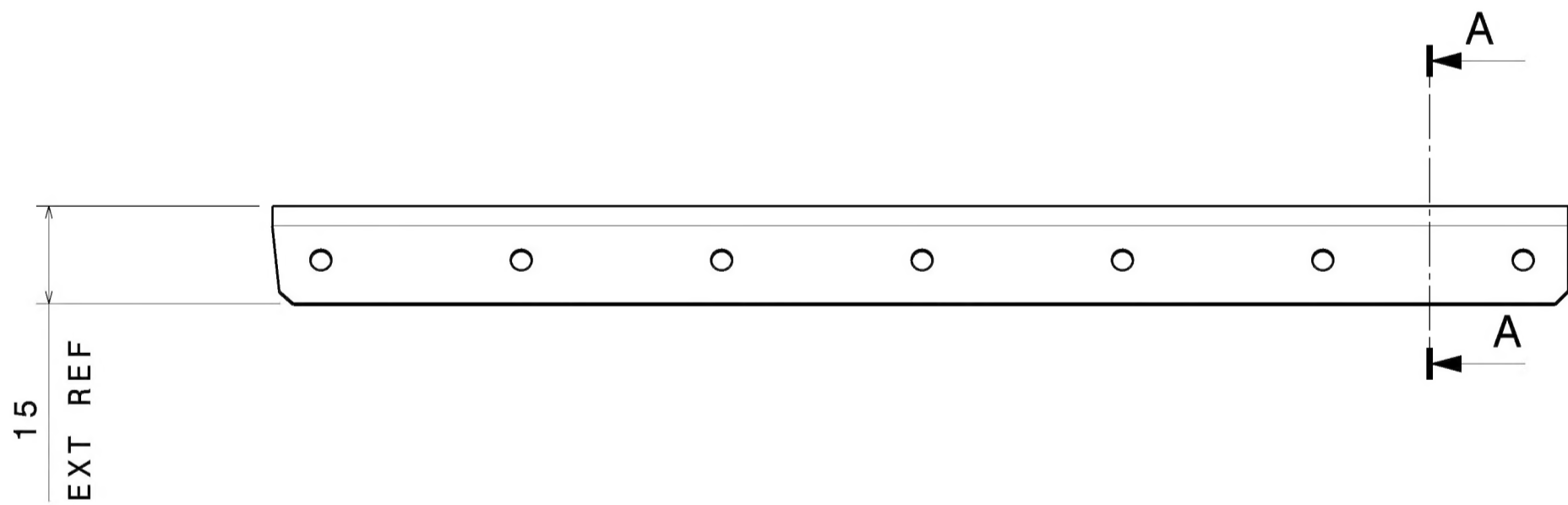
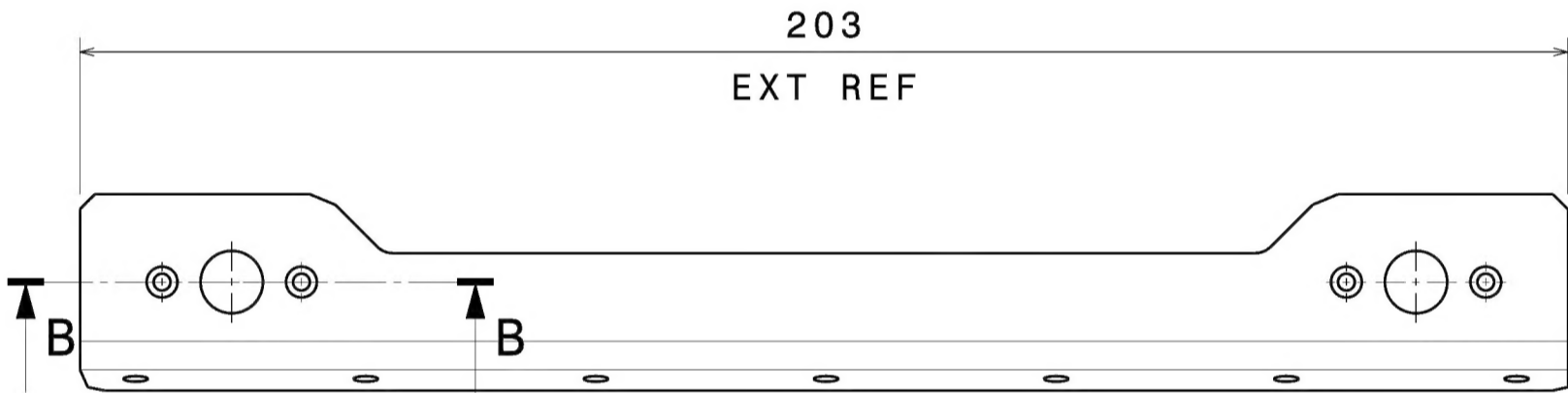
B

A

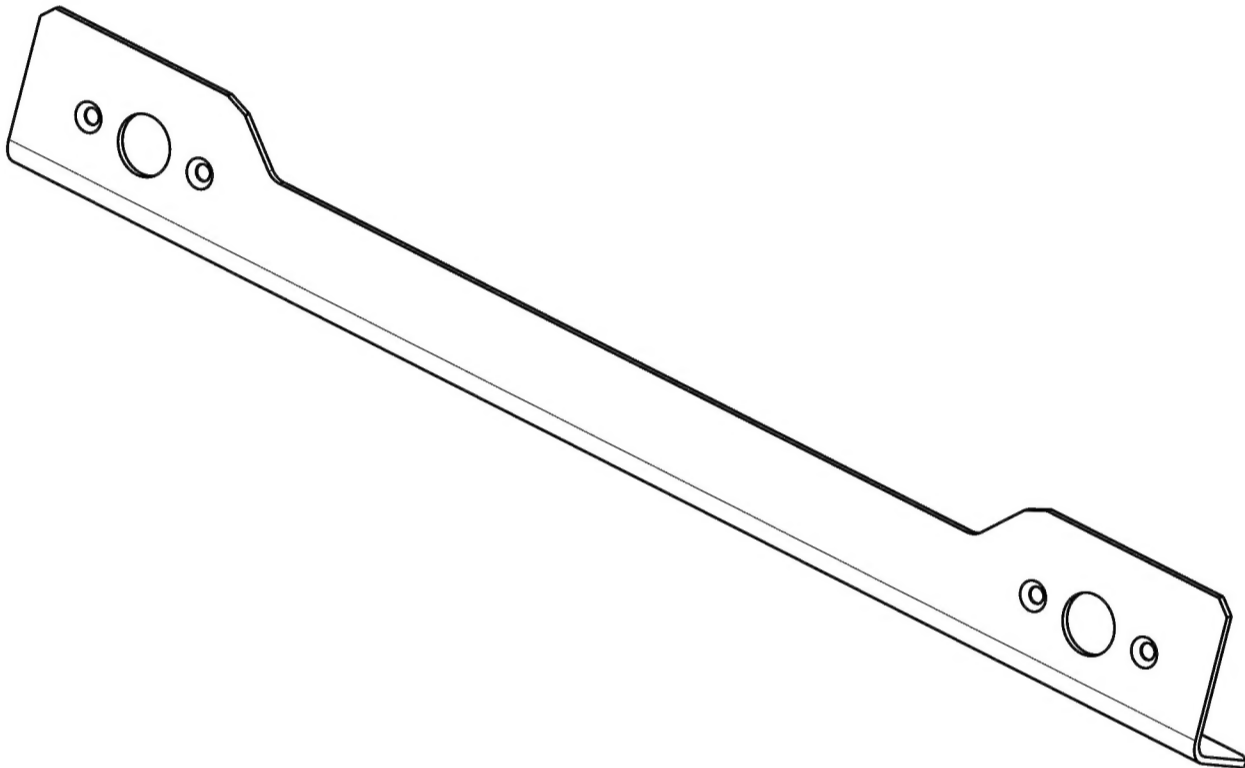
QB21938 - AS DRAWN
QB22031 - OPP HAND



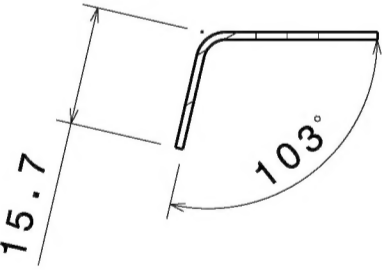
FLAT PATTERN



SECTION VIEW B-B
TYP 2 POSN
SCALE 4:1



ISOMETRIC VIEW
N.T.S





SECTION VIEW A-A

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\varnothing 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK
TO QD5016 \otimes 1 & 4

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	TOLERANCES ARE:			DRAWN BY	B MITCHEM	26 SEP 2014		TITLE PLATE CLOSING							
	DECIMALS			DRG CHCK	T CLARK	26 SEP 2014									
	ANGLES			PROJ ENG											
				MFG ENGR											
				APPLICATION		TECH APRL				SIZE A1.					
				NEXT ASSY		DSGN APRL									
				USED ON		DSGN APRL		E C BULA						26 SEP 2014	
				DO NOT SCALE DRAWING		CONTRACT NO								SCALE	
										1:1		WEIGHT			
												SHEET A OF A			

CAD LOCATION
UKEH_CATDRW-133779